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#### ABSTRACT:

PURPOSE: To facilitate the mounting work efficiency of a temperature fuse to be attached to a coil bobbin device and prevent erroneous wiring.

CONSTITUTION: A coil bobbin 14 is provided with three terminals 15, 16, and 17, and one terminal 16 is made a middle terminal for connecting the lead wire 20 of a temperature fuse 18 with one end of a coil 21.

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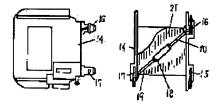
ARAKI MUNEAKI

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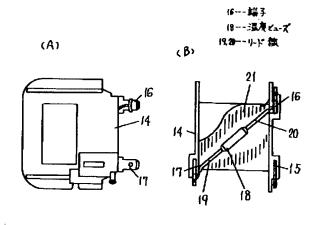
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## (54)【発明の名称】 コイルポピン装置

#### (57)【要約】

【目的】 コイルボビン装置に取り付ける温度ヒューズの取り付け作業性を容易にし、かつ誤結線を防止する。 【構成】 コイルボビン14に端子15,16,17を3つ設け、1つの端子16は温度ヒューズ18のリード線20とコイル21の一端とを接続するための中間端子とした。



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## 【特許請求の範囲】

【請求項1】コイルボビンに3つの端子を設け、第1の 端子にコイルの巻始め線を接続し、第2の端子にコイル の巻終り線と温度ヒューズの一方のリード線とを接続 し、第3の端子に上記温度とューズの他方のリード線を 接続したコイルボビン装置。

#### 【発明の詳細な説明】

#### [0001]

【産業上の利用分野】本発明は過熱防止手段を有するモ ータ等に用いることのできるコイルボビン装置に関する 10 14に3つの端子15,16,17が設けられており、 ものである。

## [0002]

【従来の技術】従来、モータの過熱等による事故を未然 に防止するために、コイルボビンに巻装された巻線部に 温度ヒューズを付けて過昇防止としていた。一方、この コイルボビンへのコイル巻装作業は人手によらず、自動 的に機械で巻装されるようになってきている。

【0003】図3,図4に従来例の構成を示す。図3に おいて、ボビン1にコイル2が巻装され、この表面を保 護テープ3が覆っている。温度ヒューズ4は絶縁チュー 20 ブ5の中に収納され、一端を端子6、他端をコイル2の 巻終り線半田部7に接続されている。コイル2の巻始め 線はその巻始め線半田部8が端子9に接続されている。 10はコイル2の巻終り線、11は巻終り線半田部7を 覆う絶縁チューブである。

【0004】図3の例では材料、工数共にひじょうに多 くかかり、また性能としても温度ヒューズ4の熱感知が 悪く信頼性にも問題があった。

【0005】図4の例は温度ヒューズ4の両端のリード 線に絶縁チューブ12,13をかぶせたものであるが、 巻終り線10との結線をコイル上で行うため絶縁チュー ブ11がやはり必要となる。しかもこの構成ではコイル の巻装の自動化は困難である。

#### [0006]

【発明が解決しようとする課題】本発明はこのような温 度ヒューズの取り付けを自動機械で行い、手作業によら ないで作業効率を向上させることを目的とする。

#### [0007]

【課題を解決するための手段】このため本発明は、コイ ルを巻装するボビンに電源接続用の端子に加えて巻始め 40 21 コイル

線又は巻終り線を接続する中間端子を設けたものであ る。

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#### [0008]

【作用】この構成により、温度ヒューズの巻線部への取 り付けは中間端子を用いればよく作業が容易になる。 [0009]

【実施例】以下、本発明の一実施例を図を用いて説明す る。

【0010】図1,図2(A),(B)においてボビン コイル21の巻始め線は端子15へ接続され、巻終り線 は端子16へ接続されている。また温度ヒューズ18の 一方のリード線19は端子17へ接続され、他方のリー ド線20は上記中間端子16へ接続されている。このと き端子16に接続された温度ヒューズ18のリード線2 0は中間端子16の外部に巻き付けられ、メス端子が挿 入できないようにしてある。なお上記温度ヒューズ18 はコイル21の上に直接装着されている。図1はこのコ イルボビンを有するモータの外観である。

#### [0011]

【発明の効果】上記構成により本発明は、温度ヒューズ の取り付けが容易になり、自動機械による作業の自動化 を図ることができる。

【0012】しかも中間端子にはメス端子が挿入できな いようにしてあるので誤結線による温度ヒューズの不作 動,ショート等の事故を未然に防止できるものである。

#### 【図面の簡単な説明】

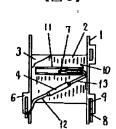
【図1】本発明の一実施例のコイルボビン装置を用いた モータの正面図

- 【図2】(A)は本発明の一実施例のコイルボビン装置 30 の正面図
  - (B)は同装置の要部切欠側面図
  - 【図3】従来のコイルボビン装置の要部切欠側面図
  - 【図4】従来のコイルボビン装置の要部切欠側面図 【符号の説明】

## 14 ボビン

- 15, 16, 17 端子
- 18 温度ヒューズ
- 19,20 リード線

【図4】



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#### **DETAILED DESCRIPTION**

[Detailed description]

[0001]

[Field of the Invention] this invention relates to the coil bobbin equipment which can be used for the motor which has an overheating prevention means.

[0002]

[Prior art] In order to prevent the accident by overheating of a motor etc. beforehand conventionally, the thermal fuse was attached to the coil section with which the coil bobbin was wound, and it was considering as \*\*\*\* prevention. On the other hand, the coil winding work to this coil bobbin is not based on a help, but it has come to wind it by machine automatically. [0003] The configuration of the conventional example is shown in drawing 3 and drawing 4. In drawing 3, a bobbin 1 is wound with a coil 2 and masking tape 3 is covered with this front face. A thermal fuse 4 is contained in the insulating tube 5, an end is connected to a terminal 6 and, as for it, the other end is connected to the end line solder section 7 of a volume of a coil 2. As for the line, the line solder section 8 is connected to the terminal 9 at the beginning of a volume at volume the beginning of a coil 2. 10 is the end line of a volume of a coil 2, and 11 is a wrap insulation tube about the end line solder section 7 of a volume.

[0004] In the example of <u>drawing 3</u>, the material and the man day started mostly very much, and heat sensing of a thermal fuse 4 is bad also as a performance, and there was a problem also in a reliability.

[0005] Although the example of <u>drawing 4</u> puts the insulating tubes 12 and 13 on the lead wire of the ends of a thermal fuse 4, in order to perform connection with the end line 10 of a volume on a coil, the insulating tube 11 is needed too. And the automation of winding of a coil with this configuration is difficult.

[Object of the Invention] this invention attaches such a thermal fuse by the automaton, and aims at raising working efficiency without being based on a handicraft.

[0007]

[The means for solving a technical problem] For this reason, this invention prepares the interval terminal which connects a line or the end line of a volume to the bobbin which winds a coil at the beginning of a volume in addition to the terminal for power connection.

[8000]

[Operation] By this configuration, work becomes easy that the installation to the coil section of a thermal fuse should just use an interval terminal.

[0009]

[Example] Hereafter, one example of this invention is explained using drawing.

[0010] In drawing 1, drawing 2 (A), and (B), three terminals 15, 16, and 17 are formed in the bobbin 14, a line is connected to a terminal 15 at volume the beginning of a coil 21, and the end line of a volume is connected to the terminal 16. Moreover, one lead wire 19 of a thermal fuse 18 is connected to a terminal 17, and the lead wire 20 of another side is connected to the above-mentioned interval terminal 16. The lead wire 20 of a thermal fuse 18 connected to the terminal 16 at this time is twisted around the exterior of the interval terminal 16, and prevents from having inserted the scalpel terminal. In addition, it is directly equipped with the above-mentioned thermal fuse 18 on the coil 21. Drawing 1 is the appearance of the motor which has this coil bobbin.

[0011]

[Effect of the invention] By the above-mentioned configuration, as for this invention, installation of a thermal fuse becomes easy, and an automation of the work by the automaton can be attained.

[0012] And since it prevents from having inserted the scalpel terminal in the interval terminal, accident, such as the non-operativeness of the thermal fuse by incorrect connection and short-circuit, can be prevented beforehand.

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#### **EFFECT OF THE INVENTION**

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## **MEANS**

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[Translation done.]